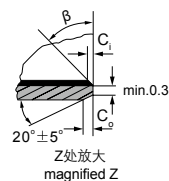
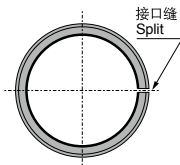
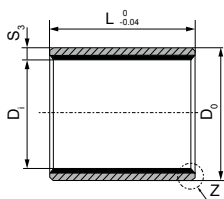


SF-1 标准公制轴套 SF-1 Normal Metric Bushing



内外倒角 ID and OD chamfers

S_3	C_o	C_i	β	S_3	C_o	C_i	β
0.75	0.5 ± 0.3	0.25 ± 0.2	$30^\circ \pm 5^\circ$	2.00	1.2 ± 0.4	0.50 ± 0.3	$30^\circ \pm 5^\circ$
1.00	0.6 ± 0.3	0.30 ± 0.2	$30^\circ \pm 5^\circ$	2.50	1.8 ± 0.6	0.60 ± 0.3	$45^\circ \pm 5^\circ$
1.50	0.7 ± 0.3	0.50 ± 0.3	$30^\circ \pm 5^\circ$				

单位unit:mm

轴径(f7) Shaft D_s	座孔(H7) Housing D_h	(OD) 外径公差 Tolerance D_o	(ID)压装后 内孔公差 After fixed $D_{i,a}$	配合间隙 Clearance D_D	壁厚 Wall thick-ness S_3	长度 L $\begin{matrix} 0 \\ -0.40 \end{matrix}$ ($d \leq \Phi 28$ L-0.30 $d > \Phi 30$ L-0.40)														
						6	8	10	12	15	20	25	30	40	50					
6	-0.010 -0.022	8 +0.015	8 +0.055 +0.025	6.055 5.990	0.077 0.000	0.005	0606	0608	0610											
8	-0.013 -0.028	10 +0.015	10 +0.055 +0.025	8.055 7.990	0.083 0.003	0.005	0806	0808	0810	0812	0815									
10	-0.013 -0.028	12 +0.018	12 +0.065 +0.030	10.058 9.990	0.086 0.003	0.005	1006	1008	1010	1012	1015	1020								
12	-0.016 -0.034	14 +0.018	14 +0.065 +0.030	12.058 11.990	0.092 0.006	0.005	1206	1208	1210	1212	1215	1220	1225							
13	-0.016 -0.034	15 +0.018	15 +0.065 +0.030	13.058 12.990	0.092 0.006	0.005			1310	1312	1315	1320	1325							
14	-0.016 -0.034	16 +0.018	16 +0.065 +0.030	14.058 13.990	0.092 0.006	0.005			1410	1412	1415	1420	1425							
15	-0.016 -0.034	17 +0.018	17 +0.065 +0.030	15.058 14.990	0.092 0.006	0.005			1510	1512	1515	1520	1525							
16	-0.016 -0.034	18 +0.018	18 +0.065 +0.030	16.058 15.990	0.092 0.006	0.005			1610	1612	1615	1620	1625							
17	-0.016 -0.034	19 +0.021	19 +0.075 +0.035	17.061 16.990	0.095 0.006	0.005			1710	1712	1715	1720	1725							
18	-0.016 -0.034	20 +0.021	20 +0.075 +0.035	18.061 17.990	0.095 0.006	0.005			1810	1812	1815	1820	1825							
20	-0.020 -0.041	23 +0.021	23 +0.075 +0.035	20.071 19.990	0.112 0.010	0.005			2010	2012	2015	2020	2025	2030						
22	-0.020 -0.041	25 +0.021	25 +0.075 +0.035	22.071 21.990	0.112 0.010	0.005			2210	2212	2215	2220	2225	2230						
24	-0.020 -0.041	27 +0.021	27 +0.075 +0.035	24.071 23.990	0.112 0.010	0.005			2410	2412	2415	2420	2425	2430						
25	-0.020 -0.041	28 +0.021	28 +0.075 +0.035	25.071 24.990	0.112 0.010	0.005			2510	2512	2515	2520	2525	2530	2540	2550				
28	-0.020 -0.041	32 +0.025	32 +0.085 +0.045	28.085 27.990	0.126 0.010	0.005			2812	2815	2820	2825	2830	2840	2850					
30	-0.020 -0.041	34 +0.025	34 +0.085 +0.045	30.085 29.990	0.126 0.010	0.005			3012	3015	3020	3025	3030	3040	3050					
32	-0.025 -0.050	36 +0.025	36 +0.085 +0.045	32.085 31.990	0.135 0.015	0.005			3212	3215	3220	3225	3230	3240	3250					
35	-0.025 -0.050	39 +0.025	39 +0.085 +0.045	35.085 34.990	0.135 0.015	0.005			3512	3515	3520	3525	3530	3540	3550					
38	-0.025 -0.050	42 +0.025	42 +0.085 +0.045	38.085 37.990	0.135 0.015	0.005			3812	3815	3820	3825	3830	3840	3850					
40	-0.025 -0.050	44 +0.025	44 +0.085 +0.045	40.085 39.990	0.135 0.015	0.005			4012	4015	4020	4025	4030	4040	4050					

SF-1 标准公制轴套
SF-1 Normal Metric Bushing



轴径(f7) Shaft D _s	座孔(H7) Housing D _H	(OD) 外径公差 Tolerance D _O	(ID)压装后 内孔公差 After fixed D _{1a}	配合间隙 Clearance D _D	壁厚 Wall thick- ness S ₃	长度 L ⁰ _{-0.40}																
						20	25	30	40	50	60	70	80	100	115							
45	-0.050 -0.025	50	+0.025	50	+0.085 +0.045	45.105 44.990	0.155 0.015															
50	-0.050 -0.025	55	+0.030	55	+0.100 +0.055	50.110 49.990	0.160 0.015															
55	-0.060 -0.030	60	+0.030	60	+0.100 +0.055	55.110 54.990																
60	-0.060 -0.030	65	+0.030	65	+0.100 +0.055	60.110 59.990																
65	-0.060 -0.030	70	+0.030	70	+0.100 +0.055	65.110 64.990	0.170 0.020															
70	-0.060 -0.030	75	+0.030	75	+0.100 +0.055	70.110 69.990																
75	-0.060 -0.030	80	+0.030	80	+0.100 +0.055	75.110 74.990																
80	-0.045	85	+0.035	85	+0.120 +0.070	80.155 80.020	0.201 0.020															
85	-0.054	90	+0.035	90	+0.120 +0.070	85.155 85.020																
90	-0.054	95	+0.035	95	+0.120 +0.070	90.155 90.020																
95	-0.054	100	+0.035	100	+0.120 +0.070	95.155 95.020	0.209 0.020															
100	-0.054	105	+0.035	105	+0.120 +0.070	100.155 100.020																
105	-0.054	110	+0.035	110	+0.120 +0.070	105.155 105.020																
110	-0.054	115	+0.035	115	+0.120 +0.070	110.115 110.020																
120	-0.054	125	+0.040	125	+0.170 +0.100	120.210 120.070	0.264 0.070															
125	-0.063	130	+0.040	130	+0.170 +0.100	125.210 125.070																
130	-0.063	135	+0.040	135	+0.170 +0.100	130.210 130.070																
140	-0.063	145	+0.040	145	+0.170 +0.100	140.210 140.070	0.273 0.070															
150	-0.063	155	+0.040	155	+0.170 +0.100	150.210 150.070																
160	-0.063	165	+0.040	165	+0.170 +0.100	160.210 160.070																
180	-0.063	185	+0.046	185	+0.210 +0.130	180.216 180.070	0.279 0.070															
190	-0.072	195	+0.046	195	+0.210 +0.130	190.216 190.070																
200	-0.072	205	+0.046	205	+0.210 +0.130	200.016 200.070	0.288 0.070															
220	-0.072	225	+0.046	225	+0.210 +0.130	220.216 220.070																
250	-0.072	255	+0.052	255	+0.260 +0.170	250.222 250.070	0.294 0.070															
260	-0.081	265	+0.052	265	+0.260 +0.170	260.222 260.070																
280	-0.081	285	+0.052	285	+0.260 +0.170	280.222 280.070	0.303 0.070															
300	-0.081	305	+0.052	305	+0.260 +0.170	300.222 300.070																